



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5326-043
Job Sheet 180056



Part No: D5326-043

Job Qty: 2 ea

Part Name: Rib Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/28/18

Job Tracking No:

Due Date: 7/13/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A SHEETS 2,4 IPP REV:A 15.10.15 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier Lead Time	
90	Start up Operation	2 Ea	7/13/18	7/13/18	0.00	0.00	Start Up Large Fab-6	D.M.L B-7-A
100	Large Fab	2 pcs	7/13/18	7/13/18	0.00	2.22	Large Fab 1	SL
110	QC	2 pcs	7/13/18	7/13/18	0.00	0.00	QC10	CPC
120	QC	2 pcs	7/13/18	7/13/18	0.00	0.00	QC5	CPC
130	Packaging	2 pcs	7/13/18	7/13/18	0.00	0.00	Packaging3 Large Fab	SL
140	QC21-SA	2 Ea	7/13/18	7/13/18	0.00	0.00	QC21	9-98 JUL 0 5 2018

Part Op 100 - 1- Cut D5326-3 as per dwg 2- Drill holes as per dwg D5332 using DT10195 4- Weld bushing and end cap in rib as Descriptions: per dwg and grind flush

130 - ***STOCK IN BASKET CELL***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5327-15	Cap	2 Ea (1 ea)	90-Start up Operation	5161209
D5338-1	Bushing	4 Ea (2 ea)	90-Start up Operation	50140165059360
M304TS0.500W.049	Square Tubing	3.6000 ft (1.8 ea)	90-Start up Operation	5082234

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5327-15	2	5	0
	D5338-1	4	5	0
	M304TS0.500W.049	4	512	0

Part Specifications



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not be found.

Plex 6/28/18 9:54 AM Dart.lajeunesse.marie

Container No: S089123



Part: D5326-043

Job No: 180056

Serial No/Batch: S089123

Revision:

Inspector:

Exp Date:

Instructions:

Date: 07/04/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					

Root Cause				FAULT CATEGORY			
Environment ☐		No Re-verification ☐		Pressure/Forced ☐		Temperature/Cure ☐	
Design ☐		Operator ☐		Bending ☐		Set-up ☐	
Doc/Data ☐		Offset/Setup ☐		Centre Not Concentric ☐		BOM/Route ☐	
Equip/Tooling ☐		Supplier ☐		Cracks ☐		Broken/Damage/Defect ☐	
Handling/Pre ☐		Training ☐		Crimp/Kink/Ripple/Wave ☐		Inspection Incomplete/Unqualified ☐	
Material ☐		Use for Testing ☐		Cuffs ☐		Contamination ☐	
Internal Transport ☐		Poor Information ☐		Crushing ☐		Countersink ☐	
Tribal Knowledge ☐		Rushing ☐		Heat Treat ☐		Cut Too Short ☐	
LOA ☐		Product Improvement ☐		Wave/Twist in Tube ☐		Instructions Incomplete/Unclear ☐	
Substation ☐		Process Improvement ☐		Marks/Chatter ☐		Drill Holes ☐	
Past Expiry Date ☐		Manufacturing Process ☐		OTHER :			
Misidentified ☐		Past Due ☐					